

YUMARK® FM-150
Premium Quality
Light to Medium Duty Stamping Oil

PRODUCT DATA SHEET

GENERAL DESCRIPTION:

YUMARK® FM-150 is a stamping oil formulated for light to medium duty operations with carbon steel and alloy steel blanks. **YUMARK® FM-150** contains chlorine, sulfur and phosphorous type EP components that provides excellent lubricity which prolongs the life of dies with improved stamping properties.

BENEFITS:

- **EASY TO APPLY**
- **PROTECTS DIES AND BLANKS**
- **EASY TO CLEAN AND REMOVE**

PROPERTIES:

Appearance (Concentrate)	Dark Brown Liquid
Color (ASTM)	L7.5
Specific Gravity (15/4°C).....	0.90
Viscosity (40°C).....	11.1mm ² /s
Flash Point (COC).....	151°C
Copper Corrosion (100°C/3 hours).....	Inactive

USING PROCEDURES:

YUMARK® FM-150 should be used straight for light to medium duty stamping.

MATERIAL SAFETY:

Safe on ferrous metals when used as directed.

CONCENTRATION CONTROL:

Not applicable

STORAGE:

Keep in a cool, dry area.

PRECAUTIONS:

Please refer to the label and Material Safety Data Sheet for all warnings, recommendations for safety equipment, and other regulatory information.

AVAILABILITY:

Pails, Drums, Totes, Bulk