

YUMARK® CF-6000
Premium Quality
Superior Cold Forming Oil

PRODUCT DATA SHEET

GENERAL DESCRIPTION:

YUMARK® CF-6000 is a premium quality cold forming oil designed for economical production and forming of high quality parts. **YUMARK® CF-6000** provides the needed lubricity for smooth surface finishes and allows for uninterrupted grain flow pattern. **YUMARK® CF-6000** can be used for a variety of different shaped parts with increased part strength and resultant high production rates.

BENEFITS:

- **PROVIDES EXCELLENT LUBRICATION FOR COLD FORMING OPERATIONS**
- **ALLOWS FOR HIGH PRODUCTION RATES**
- **ALLOWS FOR UNINTERRUPTED GRAIN FLOW PATTERN**
- **HELPS PROVIDE INCREASED PART STRENGTH**
- **CONTAINS NO CHLORINE COMPOUNDS**

PROPERTIES:

Appearance..... Slightly Cloudy Dark Brown Liquid
Color (ASTM) L3.0 DIL
Specific Gravity (15^o/4^oC) 0.96
Viscosity (40^oC)..... 69 mm²/s
Flash Point (COC)..... 182^oC
Copper Corrosion (100^oC-1 hour)..... Inactive

USING PROCEDURES:

Use as received. Do not dilute.

MATERIAL SAFETY:

YUMARK® CF-6000 is safe on ferrous metals when used as directed.

CONCENTRATION CONTROL:

Not applicable.

STORAGE:

Keep in a cool dry area away from heat and sparks.

PRECAUTIONS:

Please refer to the label and Material Safety Data Sheet for all warnings, recommendations for safety equipment, and other regulatory information.

AVAILABILITY:

Pails, Drums, Totes, Bulk

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