

YUMAN® SF-45F
Premium Quality
Honing Oil

PRODUCT DATA SHEET

GENERAL DESCRIPTION:

YUMAN® SF-45F is a premium quality straight honing oil containing a sulfur EP additive and is designed specifically for honing of cast iron. **YUMAN® SF-45F** honing oil provides excellent lubricity without the loss of accuracy. **YUMAN® SF-45F** helps to successfully remove stock, generate bore accuracy while maintaining good production rates.

BENEFITS:

- **EXCELLENT LUBRICITY**
- **USE AS RECEIVED**
- **MILD ODOR**
- **EXCELLENT FOR HONING CAST IRON**

PHYSICAL PROPERTIES:

Appearance	Clear Yellow Liquid
Color(ASTM)	L0.5
Specific Gravity (15/4 °C).....	0.80
Viscosity (40 °C)	2.2 mm ² /s
Flash Point.....	98 °C
Copper Corrosion (100 °C, 1 hr)	(4b) Active

USING PROCEDURES:

YUMAN® SF-45F should be used as received, straight from the drum. Dilution is not recommended.

MATERIAL SAFETY:

Safe on ferrous metals when used as directed.

CONCENTRATION CONTROL:

Not applicable.

STORAGE:

Store in a cool dry area.

PRECAUTIONS:

Please refer to the label and Materials Safety Data Sheet for all warnings, recommendations for safety equipment and other regulatory information

AVAILABILITY:

Pails, Drums, Totes, Bulk

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